

Felite™ FA225-OH is a type II gel strong base anion resin in hydroxide form. It has lower selectivities and therefore higher chemical efficiency and better resistance to fouling than type I anion resins. Their thermal sensitivity can result in reduced life when operating temperatures exceed 95°F.

Felite™ FA225-OH is intended for industrial demineralization applications where regeneration efficiency is important and operating temperatures are not excessive. It is especially well suited for use for systems where amine odors might be objectionable.

### **Principal Application:**

- Demineralization Industrial;
- Demineralization Electrical Discharge Machining;

# **TYPICAL PHYSICAL & CHEMICAL CHARACTERISTICS:**

Polymer Structure	Styrene/DVB, Gel	
Appearance	Spherical Beads	
Functional Group	Type II Quaternary Ammonium	
lonic form, as shipped	OH-	
Total Capacity (mmol/ml)	1.3 min. (Cl <sup>-</sup> )	
Moisture Retention	45 -51% (CI-)	
Particle Size Range (mm)	0.3 - 1.2 (≤0.3mm, 1% max.; > 1.2mm, 5% max.)	
Uniformity Coefficient (max.)	1.7	
Reversible Swelling, CI- → OH- (max.)	20%	
Shipping Weight (g/L, approx.)	670 - 700 (42 lb/ft³)	
Specific Gravity	1.08	
Temperature Limit	35°C (95°F)	
Stability, pH Range	0 - 14	

## **PACKAGING:**



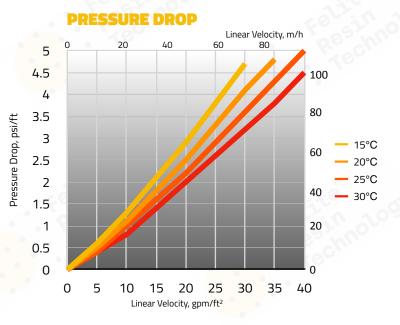
25 Litres / 1 cu.ft PE Bag; 48 / 42 Bags Per Pallet; 20 Pallets Per 20ft Container

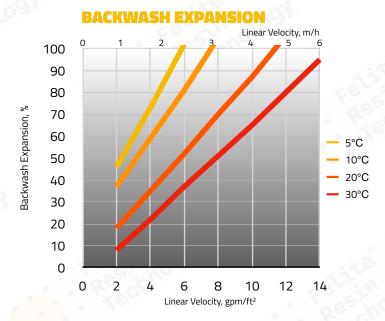


1 m³ Supersack Per Pallet; 20 Pallets Per 20ft Container









#### **PERFORMANCE**

The operating capacity depends on several factors such as the water analysis and the level of regeneration. The data to calculate the operating capacity and the ionic leakage with co-flow regeneration are given in the Engineering Data Sheets.

#### LIMITS OF USE

Felite™ FA225 resin is suitable for industrial uses. For other specific applications such as pharmaceutical, food processing or potable water applications, it is recommended that all potential users seek advice from Felite™ Resin Technology in order to determine the best resin choice and optimum operating conditions.

CCECTED ODERATING CONDITIONS

### **HYDRAULIC CHARACTERISTICS**

Figure 1 shows the pressure drop data for Felite™ FA225 resin, as a function of service flow rate and water temperature. Figure 2 shows the bed expansion of Felite™ FA225 resin, as a function of backwash flow rate and water temperature. Pressure drop data are valid at the start of the service run with clear water and a correctly classified bed.

2 BV\* at regeneration flow rate

4 - 8 BV\* at service flow rate

Minimum Bed Depth	700mm
Service Flow Rate	5 - 40 BV*/h
Regeneration	
- Regenerant	NaOH
- Level (g/L)	40 - 100
- Concentration (%)	2 - 4
- Flow Rate (BV/h)	4 - 6
- Minimum Contact Time	30 minutes

- Slow Rinse

- Fast Rinse

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, Felite™ expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



<sup>\* 1</sup>BV (Bed Volume) = 1 m³ solution per m³ resin